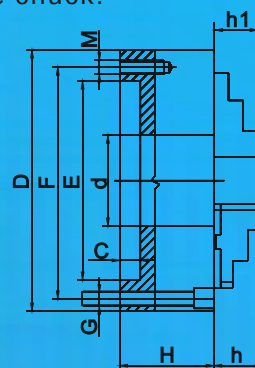


Front Mounting Scroll Chucks

3 Jaw & 4 Jaw Self-Centering
Forged Steel & Semi-Steel body
Plain Back
Medium Duty



- 3 & 4 Jaw Scroll Chucks with semi-steel and forged steel body Are designed for use with all rotary tables and other devices Where back mounting chucks cannot be used. They can be mounted directly on 3/6 slot rotary tables or on a base plate when the rotary table has 3/6 or 4/8 T-slots.
- Base plates are designed for use with Gator 3 & 4 Jaw, Front Mounting, Self-centering Lathe chuck.



Front Mounting Self-centering 3&4 Jaw scroll chuck

Principal Dimensions

Chuck Dia.(D)	F	E(H7)	d	C	H		h	h1	Screws			
					PS	PO			Thread (G)	Qty.	Thread (M)	Qty.
3-1/4"	2.6378	2.2047	0.6299	0.1181	1.732	1.732	-	0.512	1/4-20x1.97	3	M6	3
4"	3.2677	2.7559	0.7874	0.1181	1.969	1.969	-	0.669	5/16-18x2.17	3	M8	3
5"	4.2520	3.7402	1.2598	0.1575	2.205	2.422	1.575	0.787	5/16-18x2.17	3	M8	3
6-1/4"	5.5118	4.9213	1.6535	0.1575	2.559	2.756	1.693	1.260	3/8-16x2.76	3	M10	3
8"	6.9291	6.2992	2.1654	0.1575	2.953	3.150	1.772	1.142	3/8-16x3.15	3	M10	3
10"	8.8189	7.8740	2.9921	0.1969	3.347	3.543	2.087	1.339	1/2-13x3.54	3	M12	3
12-1/2"	11.2598	10.2362	4.0551	0.1969	3.701	3.937	2.244	1.693	5/8-11x3.94	3	M16	3
15-3/4"	14.2519	12.9921	5.3543	0.1969	4.134	4.331	2.639	2.165	5/8-11x4.53	3	M16	3

3 Jaw & 4 Jaw Front Mounting Scroll Chucks Plain Back, Semi-Steel Body

Chuck Dia.	2-Piece Reversible Jaws		Hard Solid Jaws		2-Piece Reversible Jaws	
	Model	Part No.	Model	Part No.	Model	Part No.
3-1/4"	-	-	PS3-3"(F)	1-202-0301	-	-
4"	-	-	PS3-4"(F)	1-202-0401	-	-
5"	PS3-5"A(F)	1-201-0501	PS3-5"(F)	1-202-0501	PS4-5"A(F)	1-203-0501
6-1/4"	PS3-6"A(F)	1-201-0601	PS3-6"(F)	1-202-0601	PS4-6"A(F)	1-203-0601
8"	PS3-8"A(F)	1-201-0801	PS3-8"(F)	1-202-0801	PS4-8"A(F)	1-203-0801
10"	PS3-10"A(F)	1-201-1001	-	-	PS4-10"A(F)	1-203-1001
12-1/2"	PS3-12"A(F)	1-201-1201	-	-	PS4-12"A(F)	1-203-1201
15-3/4"	PS3-16"A(F)	1-201-1601	-	-	PS4-16"A(F)	1-203-1601

**Ps3 for 3 jaw;PS4 for 4 jaw.

Steel Body 3-Jaw Front Mounting Scroll Chucks Plain Back

Chuck Dia.	2-Piece Reversible Jaws	
	Model	Part No.
3-1/4"	PO3-3"(F) *	1-106-0301*
4"	PO3-4"(F) *	1-104-0401*
5"	PO3-5"(F)	1-105-0501
6-1/4"	PO3-6"(F)	1-105-0601
8"	PO3-8"(F)	1-105-0801
10"	PO3-10"(F)	1-105-1001
12-1/2"	PO3-12"(F)	1-105-1201

* for hard solid jaws